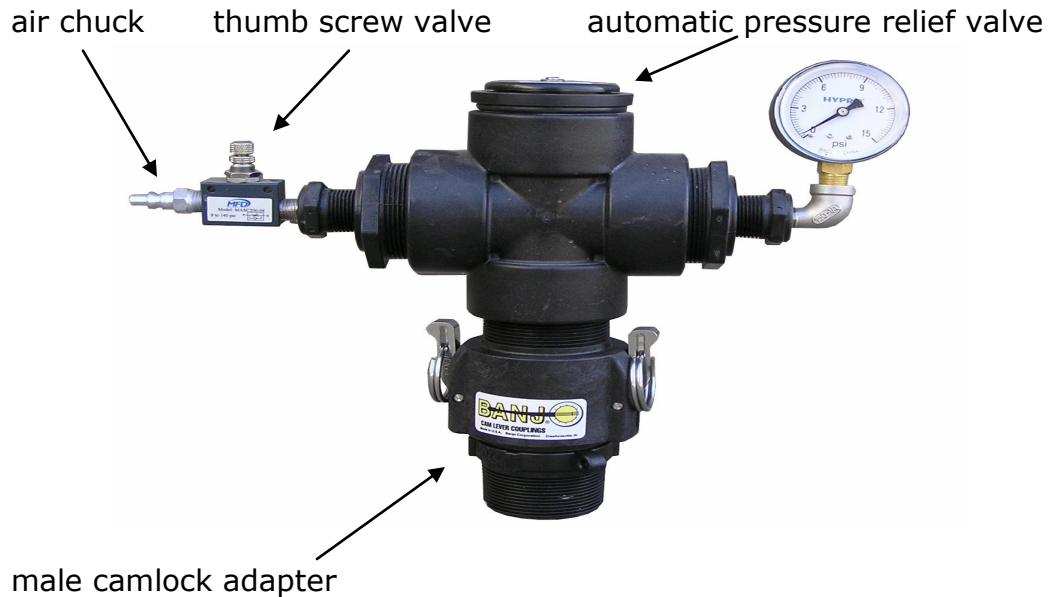


## MINIBULKTESTER Automatic Pressure Test Kit Instructions



1. Screw male camlock adapter into any 2" opening on the top of the IBC (nps or buttress).
2. Thread male camlock end of the tester into camlock.
3. Follow §178.813 CFR leakproofness test guidelines. (Included) *note the section on vents.*
4. Connect your air source (up to 120 psi) to the air chuck fitting on the MINIBULKTESTER. The vent on top of the tester AUTOMATICALLY vents all pressure over 5 psi (Container may swell slightly). The thumb screw valve next to the air chuck can be used to reduce the flow of pressure into the container. The pressure gauge on the MINIBULKTESTER is not intended for precise measurement, it only "estimates" the amount of pressure in the container. The automatic vent on the top of the assembly is accurate and will hold only 5 psi in the container.
5. Once the automatic vent is open and exhausting excess pressure spray a soapy water solution around all openings – pump mount area, 2" bungs, bottom drain valve, etc. If you see any bubbles this indicates an air leak, tight the closure on the opening until the bubbles stop. When all openings

have “passed” disconnect the airline to allow pressure from the mini bulk to escape through the air chuck.

**CAUTION – do not unlock the cam lock arms or unscrew the MINIBULKTESTER from the opening until the pressure in the mini bulk has escaped through the air chuck on the tester.**

